



Dart Aerospace Ltd.
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D3912-041
Job Sheet 172499



Part No: D3912-041

Job Qty: 10 ea

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD ver:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/22/18	3/22/18	0.00	0.00	Start Up Stores/Pkg-1		
100	Packaging	10 pcs	3/22/18	3/22/18	0.00	0.00	Packaging1-4		
110	Small Fab	10 pcs	3/23/18	3/23/18	0.00	0.63	Small Fab-5		
120	QC	10 pcs	3/23/18	3/23/18	0.00	0.00	QC5		
170	Packaging	10 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-2		
180	QC21-SA	10 Ea	3/23/18	3/23/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	10 Ea (1 ea)	90-Start up Operation	
D3912-1	Eyebolt	10 Ea (1 ea)	90-Start up Operation	
D3912-3	Eyebolt Block	20 Ea (2 ea)	90-Start up Operation	
D3912-5	Eyebolt Plate	20 Ea (2 ea)	90-Start up Operation	
MS20615-4M20	Rivet	80 Ea (8 ea)	90-Start up Operation	
MS21209-F615	Heli-Coil	10 Ea (1 ea)	90-Start up Operation	
NAS1149C0663R	Washer	10 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	10	19	0
	D3912-1	10	21	0
	D3912-3	20	30	0
	D3912-5	20	26	0
	MS20615-4M20	80	230	0
	MS21209-F615	10	125	0
	NAS1149C0663R	10	79	0

Part Specifications

Specifications could not be found.

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Container No: S046419



Part: D3912-041

Job No: 172499

Serial No/Batch: S046419

Revision:

Inspector:

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Date: 02/28/18